

PROBLEM SOLVED

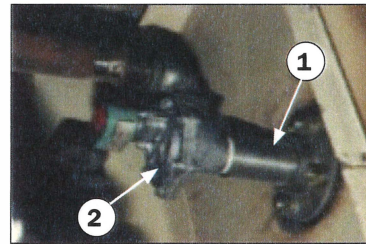
The Proof is in the Flow!

AIRSWEEP
MATERIAL ACTIVATION SYSTEMS

Single Airsweep Solves Sand Flow Problem at Ready-Mix Plant

Problem

Moist sand was **sticking and bridging** above pant-leg outlets of bin at Service Concrete, an Oakridge, N.J. ready-mix concrete plant, **causing lengthy delays in batching and filling of transit-mix trucks**. Vibrators and manual joggling of gates did not prove effective.



Detail of VA-51 Airsweep (1) and MCA-45T solenoid (2) mounted on bin.

Solution

To resolve the buildup and blockage issues, an efficient and effective system was designed consisting of one 2" **VA-51 AirSweep** installed on the bin just above the pant-leg, coupled to a MCA-45T solenoid valve, and a CBO 1-12 control box.

A 9' section of 2" header pipe was also installed to bring plant air to the AirSweep system. The system was tied into the main panel of the batch control, providing a simultaneous pulse firing of the solenoid as the gate opened.



Results:

Instant flow of sand on demand! **Trucks now filled with no delays** or additional labor, and move out on schedule.

Says the happy customer: "Works Great! We no longer have to send a man up the ladder to poke the sand out."

To request a demonstration of the Airsweep or for a recommendation give us a call at 800-875-1918 or email: rbrowning@industrial-tech.com.



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AIRSWEEP
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AirSweep System Fixes Several Flow Issues Along Titanium Dioxide Processing Network

Problem

In an effort to produce a better quality product, a *major international paint and coatings manufacturer* needed to use a new grade of **Titanium Dioxide (TiO₂)**. A test of the material showed that the new grade of TiO₂ presented flow problems not previously encountered with the existing grade. The new material consisted of **finer, lighter particles**, and tended to **bridge above the vibrating feeder system** already installed on the storage silo.



VA-12 AirSweep System mounted to the bottom of TiO₂ hopper.

Solution

To correct the problem, the company replaced the feeder with a live bin bottom (multiple screw feeder) and installed a ring of **four Model VA-12 (1-1/2") AirSweep units** about 2 feet above the live bottom. When a flow detector sensed bridging above the live bottom, the AirSweeps were automatically activated and a **steady material flow was achieved**.

The flow of TiO₂ from the live bottom system was now feeding beyond the capacity of the system's screw conveyor. A **collection hopper** was put into service as a buffer hopper to feed the screw but the material would immediately bridge above the 10" diameter outlet. By **installing an additional four VA-12 AirSweeps on the buffer hopper**, the **bridging was eliminated** and steady feed rates to the screw were ensured.

The new grade of TiO₂ also caused flow problems in the **pneumatic transport vessel**. The material proved difficult to aerate and the vessel would not completely empty during the batch cycle. In order to completely empty the vessel, the transport cycle needed to be activated two or three more times, taking up to 50 minutes to transport the entire batch over a distance of 325 feet. After installing **four VA-12 AirSweeps**, the pneumatic transport vessel **completely empties in only one cycle**, cutting the batch time to only 15 minutes.

Results:

By solving the problems in the process with AirSweep systems, this manufacturer produces a higher quality product, while achieving a greater output capacity than expected.

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